

Fig. 1

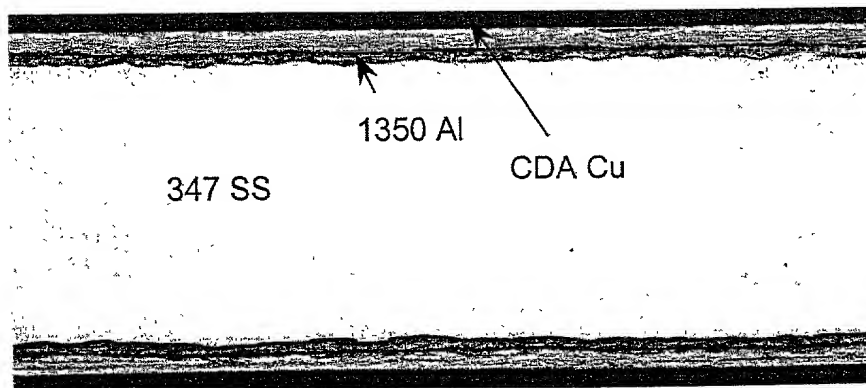


Fig. 2

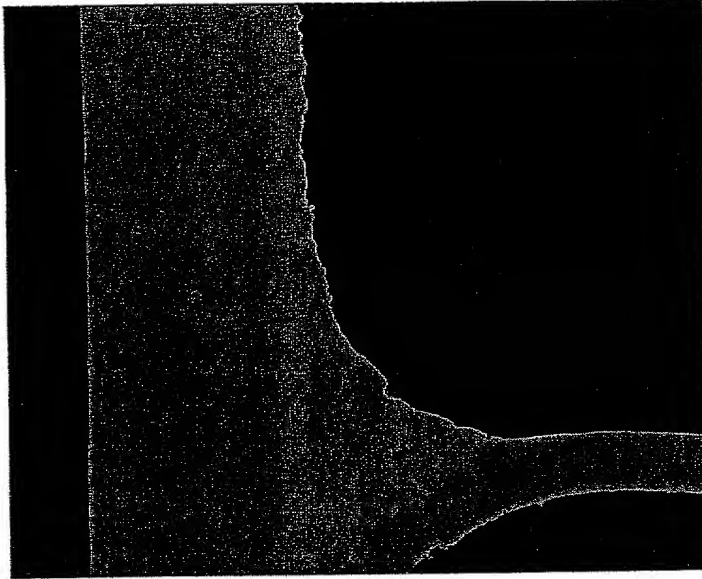


Fig. 3

Figure 3: Braze Joints of Ni/Cu/SS, Brazing Temperature 1200°C

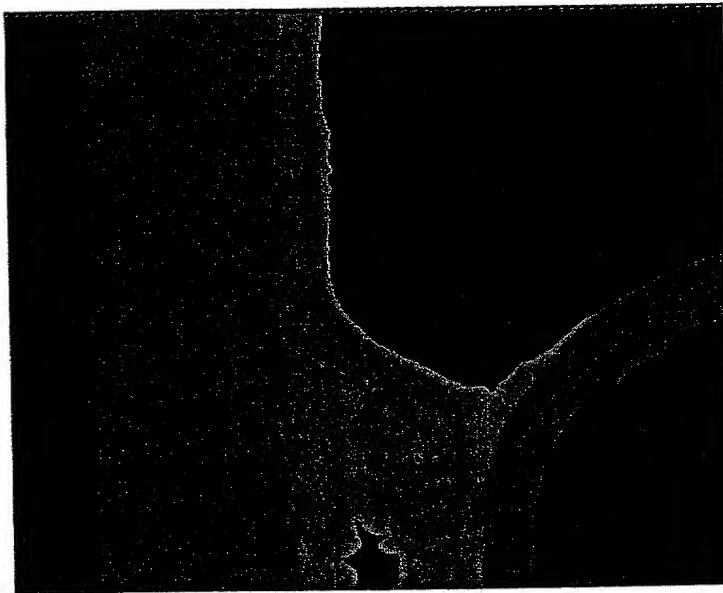


Fig. 4

Figure 4: Braze Joints of Ni/Cu/SS, Brazing Temperature 1130°C. The void is due to incomplete melting of Ni layer.

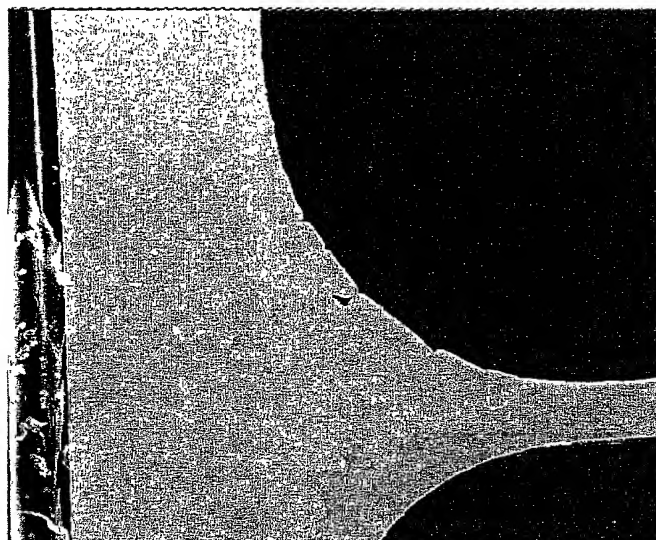


Fig. 5

Figure 5: Braze Joints of Cu/Ni/SS, Brazing Temperature 1130°C

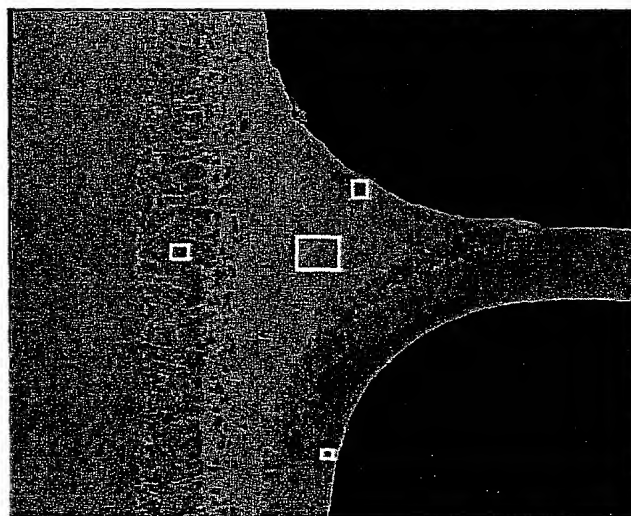


Fig. 6

Figure 6: Braze joint of 50Cu/25Al/SS/25Al/50Cu, Brazing Temperature 1130°C